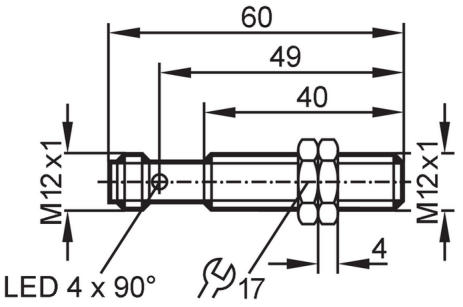
IFR202

Inductive full-metal sensor

IFK3004BANKG/AM/SC/V4A/US-104



Product characteristics		
Electrical design		NPN
Output function		normally open
Sensing range	[mm]	4
Housing		threaded type
Dimensions	[mm]	M12 x 1 / L = 60
Application		
Special feature		Gold-plated contacts; Increased sensing range; Full-metal housing; Magnetic-field immune
Application		Use in welding applications
Pressure rating		100 bar | 10 MPa
Note on pressure rating		sensing face
Magnetic-field immune		yes; (pulse duration of the welding current: < 200 ms)
Electrical data		
Operating voltage	[V]	10...30 DC
Current consumption	[mA]	< 20
Protection class		III
Reverse polarity protection		yes
Outputs		
Electrical design		NPN
Output function		normally open
Max. voltage drop switching output DC	[V]	2.5
Permanent current rating of switching output DC	[mA]	100
Switching frequency DC	[Hz]	2
Short-circuit protection		yes
Type of short-circuit protection		pulsed
Overload protection		yes
Detection zone		
Sensing range	[mm]	4
Operating distance	[mm]	0...3.25
Increased sensing range		yes

IFR202

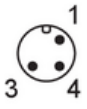
Inductive full-metal sensor

IFK3004BANKG/AM/SC/V4A/US-104

Accuracy / deviations			
Correction factor		steel: 1 / stainless steel: 0.6 / brass: 0.7 / aluminium: 0.6 / copper: 0.3	
Hysteresis	[% of Sr]	1...20	
Operating conditions			
Ambient temperature	[°C]	0...85	
Protection		IP 67	
Tests / approvals			
EMC		EN 61000-4-2 ESD	4 kV CD / 8 kV AD
		EN 61000-4-3 HF radiated	10 V/m
		EN 61000-4-4 Burst	2 kV
		EN 61000-4-6 HF conducted	10 V
		EN 55011 emission	class B
Impact resistance			1 J
MTTF	[years]	1116	
Embedded software included		yes	
UL approval		Ta	-25...70 °C
		Enclosure type	Type 1
		voltage supply	Limited Voltage/Current
		UL approval no.	A012
		File number UL	E174191
Mechanical data			
Weight	[g]	27.6	
Housing		threaded type	
Mounting		flush mountable	
Dimensions	[mm]	M12 x 1 / L = 60	
Thread designation		M12 x 1	
Materials		housing: stainless steel (316L/1.4404) anti-spatter; sensing face: stainless steel (316L/1.4404) anti-spatter; LED window: PEI; lock nuts: stainless steel (316L/1.4404) anti-spatter	
Tightening torque	[Nm]	15	
Full-metal housing		yes	
Displays / operating elements			
Display		switching status	4 x 90° LED, yellow
		operation	1 x LED, green
Accessories			
Items supplied		lock nuts: 2	
Remarks			
Pack quantity		1 pcs.	

Electrical connection - plug

Connector: 1 x M12; coding: A; Contacts: 3, gold-plated

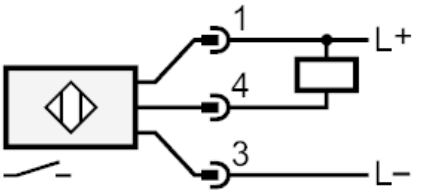


IFR202

Inductive full-metal sensor

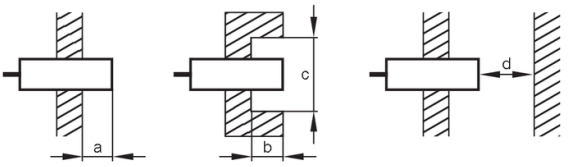
IFK3004BANKG/AM/SC/V4A/US-104

Connection



Diagrams and graphs

Installation



[mm]	a	b	c (Ø)	d
Fe	0	0	-	12
Al	9	15	36	12

