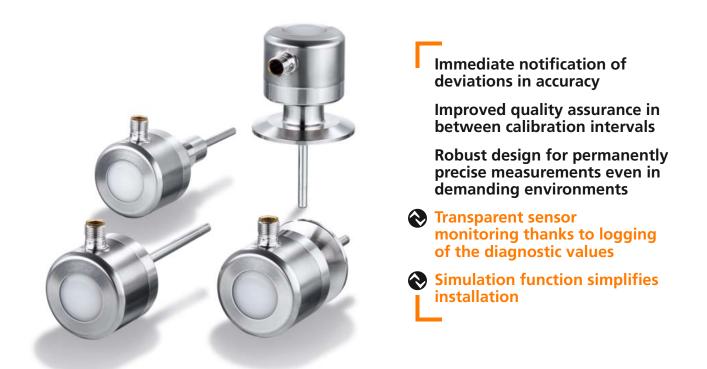


**Process sensors** 

# Calibration check technology: the temperature sensor that checks itself



# **Temperature sensors**







## Maximum reliability for temperature-sensitive processes

Thanks to the improved inline calibration process, the TCC achieves an accuracy of  $\pm$  0.2 K across the entire measuring range. This makes it perfectly suited for use in temperature-sensitive processes such as food, rubber or carbon processing. Besides, the TCC ensures a smooth process and a high product quality by permanently monitoring its own reliability. If the sensor deviates from the individually defined tolerance values or in the event of a sensor malfunction, it provides a corresponding signal via the clearly visible LED and the diagnostic output.

#### Robust design for long-time use

Thanks to its fully welded and sealed housing and a new measuring probe design, the TCC is permanently resistant to external influences such as moisture, thermal and mechanical shocks and vibrations.



Process connection		Order no.								
Installation depth	[mm]	30	50	100	150	250	350	450	550	
G 1/2 sealing cone	2	TCC501	TCC511	TCC531	TCC541	-	-	-	-	
1 – 1.5" clamp		-	TCC811	TCC831	-	-	-	-	-	
2" clamp		-	TCC911	TCC931	-	-	-	-	-	
Ø6mm		-	-	TCC231	TCC241	TCC261	TCC291	TCC281	TCC201	

## Permanent status checking

Thanks to the calibration check technology, the TCC permanently checks its own drift behaviour. The sensor compares the temperature value to the simultaneously measured reference value. If the deviation is outside the tolerance range, which can be set between 0.5 and 3 K, the TCC provides an optical signal and sends a message to the central controller via IO-Link and the diagnostic output. The same applies to cases of serious malfunctions.

## Quality assurance thanks to event-related measures

Particularly in production processes where exact temperature values are decisive for the product quality, it is important that the measured values are absolutely precise. The TCC allows plant operators to take event-related measures in case of drifts - instead of waiting for the next planned calibration interval. This reduces the risk of losing entire production batches due to faulty production temperatures.

## **Transparent sensor communication**

Visual and digital indication: The TCC provides the current status in a simple and clear way. If the LED on the sensor is green, the unit operates reliably. Blue indicates a temperature deviation outside the tolerance range. Red indicates a serious malfunction, such as a failure of the main measuring element.

Besides, the TCC automatically stores all the data required for consistent documentation via IO-Link: installation date, operating hours, temperature histogram as well as logbooks on event messages (operating hours and event number) and on the calibration check status (operating hours, temperature value, drift value, limit and status).

## Simulation mode:

#### guaranteed reliability even before installation

The value from which the TCC provides a message can be defined via software. In the simulation mode, the process temperature and the reference temperature, among others, can be freely selected to verify whether the sensor has been correctly integrated into the ifm – Close to you! controller. This process simulation completes the high

#### **Common technical data**

Operating voltage	[V DC]	1832
Reverse polarity / overload pro	• / •	
Output function Diagnostic output	[mA]	420
Protection rating, protection class		IP 68, IP 69K, III
Pressure rating	[bar]	160
Response time T05 / T09	[s]	1,5 / 4
Measuring range	[°C]	-25160
Accuracy	[K]	± 0.2
Ambient temperature	[°C]	-4070
IO-Link revision		1.1
Materials in contact with the medium		high-grade stainless steel (1.4404 / 316L)

## Accessories

Туре	Description	Order no.			
Installation					
Ē	Welding adapter for temperature sensors Ø 6 mm, stainless steel 1.4404 / 316L	E30407			
IO-Link					
	LR DEVICE (supplied on USB flash drive) Software for online and offline parameter setting of IO-Link sensors and actuators	QA0011			
0-10	USB IO-Link master for parameter setting and analysis of units Supported communication protocols: IO-Link (4.8, 38.4 and 230 Kbits/s)	E30390			
Connection technology					
	Socket, M12, 4 poles 5 m, grey, MPPE cable	EVF001			
0	Socket, M12, 4 poles 10 m, grey, MPPE cable	EVF002			
	Socket, M12, 4 poles 5 m, grey, MPPE cable	EVF004			
(And )	Socket, M12, 4 poles 10 m, grey, MPPE cable	EVF005			

11.2019